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In 1981, Yamaha began develop on a leisure line of outboards, and by 1983, the Yamaha outboard

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lineup in the United States grew to 12 2-stroke outboard models ranging from 40hp to 220hp. In 1984, the first 4-stroke Yamaha outboard motor was released.

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in reliability.

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offer all the
information to
maintain your
outboard motor.

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service manual
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the above listed
models describes
the service
procedures for
the complete
engine. Follow
the Maintenance

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Schedule
recommendations
to ensure that
the motor is in
peak operating
condition and the
emission levels
are within the
standards set by
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letter of the
model name

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designates the year of manufacture. Click the Outboard Code Reference Chart here to determine your outboard's year from the model name.

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manual, also
termed a service
manual or
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manual, covers
every aspect of
repair—from

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basic outboard
maintenance
procedures to
complete engine
overhaul. A
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repair manual is
divided into
several chapters;
e.g general
information,
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motor and
perform regular
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fun you ' re
having can end
quickly if
something ...

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vary with
respect to the
manufacturer
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the models of
boat engines
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There are

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however four
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repairing an outboard motor. These manuals vary with respect to the manufacturer and in regards to the models of boat engines produced by the manufacturer.

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emission levels are
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