

# Sea Doo Sp Spi Spx 1993 Factory Service Repair Manual

OEM FACTORY  
92-96 SeaDoo SPi  
587 SP SPX XP GTS  
Mag Magneto Stator  
Cover. \$26.40.  
\$59.99. Free shipping  
. OEM FACTORY

*Page 1/111*

92-96 Bombardier  
Seadoo SPX 587 XP  
GTX SP Magneto  
Stator Cover. \$26.40.  
\$59.99. Free shipping  
. OEM 93-99 SeaDoo  
587 SP SPi SPX XP  
GTX Flywheel.  
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SeaDoo Ignition Coil  
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seadoo. \$38.95. Free

*Page 3/111*

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**1997 SeaDoo SP,  
SPI, SPX, GTI, GTS,  
HX, XP Operator's  
Guide**

**OEM FACTORY  
92-96 SeaDoo SPi  
587 SP SPX XP GTS  
PTO Cover ...**

*Will they run. Sea-*  
*Page 4/111*

*Doo GTI / Spx / Sp /  
Xp cold start. SeaDoo  
Fuel Lines and the  
Green Goo New  
~~seadoo project engine  
removal 1995 Seadoo  
SPX Troubleshooting  
Fail - Spark Test, Fuel  
Test Seadoo SP 1994  
Jet Ski - Great Find!  
Summertime Jetski  
Winterization Process  
How a seadoo rotax  
engine works RIDING~~*

*Page 5/111*

## MY NEW 1995 SEADOO SP

---

How to remove the  
starter on a 95 Sea-  
doo XP 1994 Seadoo  
*SP SPI Top Speed*  
~~Rebuilding Seadoo~~  
~~Jet Pump, 140mm~~  
~~Bronze, Jetski PWC~~

---

Seadoo Complete  
(detailed) Fuel  
System Rebuild (all  
models 1996)**How To**  
**Wet Sand And**

*Page 6/111*

**Restore Jetski PWC  
Marine Gelcoat,  
Remove Oxidation,  
Seadoo GTX Dirt  
~~Cheap Jet Ski~~  
~~Graphics~~**

---

A Seadoo Story -  
Episode 5 - Lets Get  
Wet! (Returning The  
XP To Its Natural  
Habitat)

---

1994 Seadoo xp jet  
ski sending in the  
river. Rotax 657cc 2

*Page 7/111*

~~stroke. Why You  
Should Flush Your  
Seadoo Jetski PWC  
Engine Rotax 587 657  
720 1995 GTS~~

**Sea•Doo first start  
after winter, Part 2**

---

How to Change Sea  
Doo Pump Oil **Seadoo  
Clicking - No Start  
Troubleshooting  
Opening Fuse Box,  
Checking Solenoid,  
Replacing Starter**

*Page 8/111*



~~Mikuni Super BN 46i  
Carb Tuning After Re  
Jet XPL 951 1997  
Seadoo GS Test drive~~

---

1995 SEADOO SP  
WALKAROUND 1992  
and 93 Sea Doo SP's  
first starts in 6 years  
*Will It Run? - Craiglist*  
**95 Seadoo SPX The  
\"Deathtrap\"  
Seadoo SP Is Finally  
Finished!! Seadoo**

*Page 9/111*

**XP With No Spark -  
Entire Ignition  
System Tested  
(applies to other  
makes and models)**

1992 Sea Doo

Carburetor Rebuild

---

How to Replace Sea  
Doo Jet Pump Wear  
Ring - Worst Case  
Scenario

**Sea-Doo in  
No Start Condition -  
Carburetor  
Cleaning/ Filter**

*Page 10/111*

**Cleaning/ Fuel Lines  
Replaced Sea Doo  
Sp Spi Spx**

1996 SEADOO

WATERCRAFT SP,  
SPI, SPX, GTI, GTS,  
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gsx ...**

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**1996 SeaDoo SP,**

*Page 12/111*

## **SPI, SPX, GTI, GTS, HX, XP Service/Shop**

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**1994 SeaDoo SP,  
SPX SPI, XP, GTS,**

*Page 13/111*

## **GTX, Explorer Service ...**

Sea-Doo continued to market the SPX until 1999. The SPX continued to be the prior year's XP until 1998. The SPI was introduced an upgrade to the SP which was the same as the 1992 SP. The upgrades included a stainless impeller and

a different exhaust pipe.

## **SeaDoo Model Reference History - JetSkiPlus**

this good used rear vent hose with support came off of a 1995 spi. it will also fit a 1996-1997 sp, 1996-1997 spx, 1994 xp, and a 1996 spi sea doo or any x4

*Page 15/111*

hull. this assembly is  
in good usable  
condition

**SEA DOO SP SPX  
SPI XP VENT HOSE  
SUPPORT DAMPING  
SOUND | eBay**

SeaDoo Ignition Coil  
278000202

278000586 GTI GTS  
GTX HX SP SPI SPX  
Sea Doo. \$50.00.

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one . Sea-Doo Drive  
seal carrier 587 657  
717 720 787 800 sp  
spx spi gts gtx xp  
seadoo. \$38.95. Free  
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Description; Shipping  
and payments;

**Sea-Doo Sea Doo  
Drive Shaft Carrier  
Bearing and Boot**

*Page 17/111*

## **SPX ...**

OEM FACTORY

89-95 Bombardier

SeaDoo SPX SP SPi

GTX 587 Handlebar

Clamps. \$22.00.

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. OEM FACTORY

89-95 Bombardier

SeaDoo SPX SP SPi

GTX 587 Handlebar

Trim. \$22.00. \$49.99.

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FACTORY 92-97

*Page 18/111*

SeaDoo Explorer 587  
5820 RIB Inflatable  
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\$26.40. \$59.99.

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**92-96 SeaDoo SPi**  
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\$59.99. Free shipping

. OEM FACTORY

92-96 Bombardier

Seadoo SPX 587 XP

GTX SP Magneto

Stator Cover. \$26.40.

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587 SP SPi SPX XP

GTX Flywheel.

\$44.00. \$99.99. Free

shipping .

**OEM 93-97 SeaDoo**

*Page 20/111*

**SPI SPX SP XP  
Magneto Cover |  
eBay**

SEA-DOO SP SPI  
SPX 1996 XP OEM  
REAR BACK GRAB  
BAR HANDLE

295500686 96 1995  
94 93. \$30.00 +  
\$10.00 shipping .

Check if this part fits  
your vehicle. Contact  
the seller. Picture  
Information. Opens

*Page 21/111*

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**Seadoo 1996 SPI  
580 Electrical Box  
Support 650 720 XP  
SP ...**

In 1993 the SPX (587 dual carb), which was basically the 1992 XP, is in the lineup. Sea

*Page 22/111*

Doo continued to do that with the SPX for most of the 90s as well. The SP (587 single carb) was offered as well as the SPI (587 single carb) which had a stainless impeller and a different pipe.

**Sea Doo Model  
Reference  
(1988-2010)**

*Page 23/111*

Title: 1995 SeaDoo  
SP, SPX, SPI Parts  
Catalog Author: www.  
SeaDooManuals.net  
Subject: 1995  
SeaDoo SP, SPX,  
SPI Parts Catalog  
Keywords: 1995  
SeaDoo SP (5873),  
SPX (5874), SPI  
(5875) Parts Catalog  
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AND COMPONENTS

*Page 24/111*



EXHAUST  
ELECTRICAL  
COOLING OIL FUEL  
DRIVE AND  
PROPULSION  
SYSTEM STEERING  
SEAT ENGINE  
COVER STORAGE  
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TOOLS  
ACCESSORIES ...

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ARM HX SP SPI SPX

XP 1996 1997 1998

NOS/OEM

277000510. £4.55 +

£3.06 . WSM Sea-

Doo 580-800 Rotary

Cover Rear O-Ring

008-610, 293300023.

£2.39 + £6.89 .

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*Page 27/111*

our suggestions -  
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items. Seadoo jetski  
electric Box E-Box  
Ignition Coils  
Complete.

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or an authorized SEA-  
DOO dealer. This  
Guide uses the  
following sym-bols to  
emphasize particular

*Page 28/111*

infor-ma-tion.

NOTE:Indicates supplementary information needed to fully com-plete an instruction. Although the mere reading of such in-for-mation does not eliminate the haz-ard, the understanding and application of the information will promote its cor ...

*Page 29/111*

## **1997 SeaDoo SP, SPI, SPX, GTI, GTS, HX, XP Operator's Guide**

This Graphic Kit is  
Specially Designed to  
fit a SeaDoo SP XP  
SPI SPX Generation  
1. This kit includes 8  
pieces. 2 graphic  
pieces above the rail  
for both sides of the  
ski in one color 057

*Page 30/111*

Traffic Blue,  
Bombardier and  
Seadoo logos in one  
color 057 Traffic blue  
for both sides of the  
ski. \*\*\*Colors may  
vary from monitor to  
monitor.

**Amazon.com: Exotic  
Signs Seadoo SP XP  
SPI SPX Graphic Kit**

...

**Seadoo Fuel Valve**

*Page 31/111*

Fits MANY XP HX SP  
SPI SPX GS GSI  
GSX GTI GTS GTX  
LE Sportster  
(Replaces/Compatible  
With Sea-Doo Part  
Number 275500098,  
SEE AD FOR EXACT  
YEAR & MODEL FIT)  
3.5 out of 5 stars 50  
\$21.97 \$ 21 . 97

**Amazon.com: 1994  
seadoo spx parts**

*Page 32/111*



Bald headed cuckold  
bitch boy whippin the  
YAM

**SeaDoo SPi -  
YouTube**

1996 Sea Doo SPX- -  
This Sea Doo is in  
Great Shape and  
Ready to go. Very  
Well Maintained. - -  
Blue Exterior Blue  
Interior - 11 Feet Long  
Fiberglass hull

*Page 33/111*

Material- Single Jet  
Drive Engine- Electric  
Powered AM FM  
Radio - - This Sea  
Doo is Located in  
Monrovia CA- -  
Financing Nationwide  
Shipping and  
Warranties Available  
to Qualified Buyers

**Sea Doo Spx Boats  
for sale - SmartMari  
neGuide.com**

*Page 34/111*

AUTOVIC Jet Pump  
Seal Replace  
293200024  
293200050 For Sea  
Doo SP SPI SPX XP  
GTI GTS GTX  
140mm Neoprene Jet  
Pump Seal 4.3 out of  
5 stars 43. \$6.99. Sea  
Doo 2 Stroke 580 587  
650 657 717 720 787  
800 Wear Ring 140  
mm 4.7 out of 5 stars  
56. \$34.95. SEA DOO

*Page 35/111*

JET PUMP NEO  
NEOPRENE PUMP  
SEAL 293200024  
140MM WITH  
ADHESIVE XP GTX  
...

SEA DOO  
STEERING THRUST  
ARM HX SP SPI SPX  
XP 1996 1997 1998  
NOS/OEM

277000510. £4.55 +  
£3.06 . WSM Sea-Doo  
580-800 Rotary Cover  
Rear O-Ring 008-610,  
293300023. £2.39 +  
£6.89 . Similar  
sponsored items  
Feedback on our  
suggestions - Similar  
sponsored items.  
Seadoo jetski electric  
Box E-Box Ignition  
Coils Complete.

*Page 37/111*

this good used rear  
vent hose with support  
came off of a 1995  
spi. it will also fit a  
1996-1997 sp,  
1996-1997 spx, 1994  
xp, and a 1996 spi sea  
doo or any x4 hull.  
this assembly is in  
good usable condition  
Sea-Doo continued to  
market the SPX until  
1999. The SPX

*Page 38/111*

continued to be the prior year's XP until 1998. The SPI was introduced an upgrade to the SP which was the same as the 1992 SP. The upgrades included a stainless impeller and a different exhaust pipe.

**1995 SeaDoo SP,  
SPX, SPI Parts  
Catalog**

*Page 39/111*

AUTOVIC Jet  
Pump Seal  
Replace  
293200024  
293200050 For  
Sea Doo SP SPI  
SPX XP GTI GTS  
GTX 140mm  
Neoprene Jet  
Pump Seal 4.3 out  
of 5 stars 43.

*Page 40/111*



\$6.99. Sea Doo 2  
Stroke 580 587  
650 657 717 720  
787 800 Wear  
Ring 140 mm 4.7  
out of 5 stars 56.  
\$34.95. SEA DOO  
JET PUMP NEO  
NEOPRENE  
PUMP SEAL  
293200024  
140MM WITH  
ADHESIVE XP

*Page 41/111*

GTX ...  
SeaDoo SPi -  
YouTube  
Sea Doo Model  
Reference  
(1988-2010)  
1996 Sea Doo  
SPX- - This Sea  
Doo is in Great  
Shape and Ready  
to go. Very Well  
Maintained. - -  
Blue Exterior Blue

*Page 42/111*

Interior - 11 Feet  
Long Fiberglass  
hull Material-  
Single Jet Drive  
Engine- Electric  
Powered AM FM  
Radio - - This Sea  
Doo is Located in  
Monrovia CA- -  
Financing  
Nationwide  
Shipping and  
Warranties

*Page 43/111*

Available to  
Qualified Buyers  
1994 SeaDoo SP,  
SPX SPI, XP,  
GTS, GTX,  
Explorer Service  
...

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In 1993 the SPX (587 dual carb), which was basically the 1992 XP, is in the lineup. Sea Doo continued to do that with the SPX for most of the 90s as well. The SP (587 single carb) was offered as well as the SPI (587 single carb)

*Page 45/111*

which had a stainless  
impeller and a  
different pipe.

Sea-Doo Sea Doo  
Drive Shaft Carrier  
Bearing and Boot  
SPX ...

Bald headed cuckold  
bitch boy whippin the  
YAM

1996 SEADOO  
WATERCRAFT SP,  
SPI, SPX, GTI, GTS,

*Page 46/111*

HX, XP, GSX, GTX  
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REPAIR &  
SERVICE MANUAL  
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seadoo spx parts**

**Amazon.com:**

*Page 47/111*

**Exotic Signs**  
**Seadoo SP XP SPI**  
**SPX Graphic Kit**

•••

or an authorized  
SEA-DOO dealer.

This Guide uses  
the following  
sym-bols to  
emphasize

particular  
informa-tion.

NOTE: Indicates  
supplementary

*Page 48/111*



information  
needed to fully  
complete an  
instruction.  
Although the  
mere reading of  
such in-  
formation does  
not eliminate  
the hazard, the  
understanding  
and application  
of the  
information will

promote its cor

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Title: 1995

SeaDoo SP, SPX,  
SPI Parts

Catalog Author:

www.SeaDooManual  
s.net Subject:

1995 SeaDoo SP,  
SPX, SPI Parts  
Catalog

Keywords: 1995

SeaDoo SP

(5873), SPX

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(5874), SPI  
(5875) Parts  
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COVER STORAGE

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COMPARTMENT BODY  
ACCESSORIES  
TOOLS  
ACCESSORIES . . .

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**OEM 93-97 SeaDoo  
SPi SPX SP XP  
Magneto Cover |  
eBay**

*Will they run.*

*Sea-Doo GTI /*

*Spx / Sp / Xp*

*cold start.*

*SeaDoo Fuel*

*Lines and the*

*Green Goo New*

~~*seadoo project*~~

~~*engine removal*~~

*Page 53/111*

~~1995 Seadoo SPX  
Troubleshooting  
Fail — Spark  
Test, Fuel Test  
Seadoo SP 1994  
Jet Ski - Great  
Find! Summertime  
Jetski  
Winterization  
Process How a  
seadoo rotax  
engine works  
RIDING MY NEW  
1995 SEADOO SP~~

How to remove  
the starter on a  
95 Sea-doo XP  
*1994 Seadoo SP*  
*SPI Top Speed*  
Rebuilding  
~~Seadoo Jet Pump,~~  
~~140mm Bronze,~~  
~~Jetski PWC~~

---

Seadoo Complete  
(detailed) Fuel  
System Rebuild  
(all models  
1996) **How To Wet**

*Page 55/111*

Sand And Restore  
Jetski PWC  
Marine Gelcoat,  
Remove  
Oxidation,  
Seadoo GTX ~~Dirt~~  
~~Cheap Jet Ski~~  
~~Graphics~~

---

A Seadoo Story -  
Episode 5 - Lets  
Get Wet!

(Returning The  
XP To Its  
Natural Habitat)

---

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1994 Seadoo xp  
jet ski sending  
in the river.  
Rotax 657cc 2  
stroke.~~Why You  
Should Flush  
Your Seadoo  
Jetski PWC  
Engine Rotax 587  
657 720~~ **1995 GTS**  
**Sea•Doo first  
start after  
winter, Part 2**

---

How to Change  
*Page 57/111*

Sea Doo Pump Oil  
**Seadoo Clicking**  
**- No Start**  
**Troubleshooting**  
**Opening Fuse**  
**Box, Checking**  
**Solenoid,**  
**Replacing**  
**Starter** Mikuni  
~~Super BN 46i~~  
~~Carb Tuning~~  
~~After Re Jet~~  
~~XPL 951 1997~~  
*Seadoo GS Test*

*Page 58/111*

*drive*

---

1995 SEADOO SP  
WALKAROUND 1992  
and 93 Sea Doo  
SP's first  
starts in 6  
years *Will It  
Run? - Craiglist  
95 Seadoo SPX*

**The**

**\ "Deathtrap\ "**

**Seadoo SP Is**

**Finally**

**Finished!!**

*Page 59/111*

Seadoo XP With  
No Spark -  
Entire Ignition  
System Tested  
(applies to  
other makes and  
models) 1992 Sea  
Doo Carburetor  
Rebuild

---

How to Replace  
Sea Doo Jet Pump  
Wear Ring -  
Worst Case  
Scenario **Sea-Doo**

*Page 60/111*

**in No Start  
Condition -  
Carburetor  
Cleaning/ Filter  
Cleaning/ Fuel  
Lines Replaced  
Sea Doo Sp Spi  
Spx**

1996 SEADOO  
WATERCRAFT SP,  
SPI, SPX, GTI,  
GTS, HX, XP,  
GSX, GTX SERIES  
WORKSHOP REPAIR

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**1994 SeaDoo SP,  
SPX SPI, XP,  
GTS, GTX,  
Explorer Service**

...

Sea-Doo  
continued to

*Page 64/111*



market the SPX  
until 1999. The  
SPX continued to  
be the prior  
year's XP until  
1998. The SPI  
was introduced  
an upgrade to  
the SP which was  
the same as the  
1992 SP. The  
upgrades  
included a  
stainless

impeller and a  
different  
exhaust pipe.

**SeaDoo Model  
Reference  
History -  
JetSkiPlus**

this good used  
rear vent hose  
with support  
came off of a  
1995 spi. it  
will also fit a

1996-1997 sp,  
1996-1997 spx,  
1994 xp, and a  
1996 spi sea doo  
or any x4 hull.  
this assembly is  
in good usable  
condition

**SEA DOO SP SPX  
SPI XP VENT HOSE  
SUPPORT DAMPING  
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SeaDoo Ignition

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Coil 278000202  
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GTS GTX HX SP  
SPI SPX Sea Doo.  
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Drive seal  
carrier 587 657  
717 720 787 800  
sp spx spi gts  
gtx xp seadoo.  
\$38.95. Free  
shipping.

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**Sea-Doo Sea Doo  
Drive Shaft  
Carrier Bearing  
and Boot SPX ...**

OEM FACTORY

89-95 Bombardier

*Page 69/111*

SeaDoo SPX SP  
SPi GTX 587  
Handlebar  
Clamps. \$22.00.  
\$49.99. Free  
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Bombardier  
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Explorer 587  
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**92-96 SeaDoo SPi  
587 SP SPX XP  
GTS PTO Cover**

**...**

**OEM FACTORY**

**92-96 SeaDoo SPi**

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587 SP SPX XP  
GTS Mag Magneto  
Stator Cover.  
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SP SPi SPX XP  
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SPX 1996 XP OEM  
REAR BACK GRAB  
BAR HANDLE  
295500686 96

*Page 73/111*

1995 94 93.  
\$30.00 + \$10.00  
shipping . Check  
if this part  
fits your  
vehicle. Contact  
the seller.

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Zoom- Click to

*Page 74/111*

enlarge. Move  
over photo to  
zoom ...

**Seadoo 1996 SPI  
580 Electrical  
Box Support 650  
720 XP SP ...**

In 1993 the SPX  
(587 dual carb),  
which was  
basically the  
1992 XP, is in  
the lineup. Sea

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Doo continued to do that with the SPX for most of the 90s as well. The SP (587 single carb) was offered as well as the SPI (587 single carb) which had a stainless impeller and a different pipe.

## **Sea Doo Model**

### **Reference**

**(1988-2010)**

Title: 1995

SeaDoo SP, SPX,  
SPI Parts

Catalog Author:

[www.SeaDooManuals.net](http://www.SeaDooManuals.net) Subject:

1995 SeaDoo SP,  
SPX, SPI Parts  
Catalog

Keywords: 1995

*Page 77/111*

SeaDoo SP  
(5873), SPX  
(5874), SPI  
(5875) Parts  
Catalog download  
free pdf parts  
catalog ENGINE  
AND COMPONENTS  
EXHAUST  
ELECTRICAL  
COOLING OIL FUEL  
DRIVE AND  
PROPULSION  
SYSTEM STEERING

*Page 78/111*

SEAT ENGINE  
COVER STORAGE  
COMPARTMENT BODY  
ACCESSORIES  
TOOLS  
ACCESSORIES . . .

**1995 SeaDoo SP,  
SPX, SPI Parts  
Catalog**

Downloading 1996

SeaDoo SP

(5876), SPI

(5878), SPX

*Page 79/111*

(5877) Parts  
Catalog PDF.  
Download more  
FREE SeaDoo  
manuals now!

**1996 SeaDoo SP,  
SPI, SPX Parts  
Catalog - FREE  
PDF Download!**

SEA DOO STEERING  
THRUST ARM HX SP  
SPI SPX XP 1996  
1997 1998

*Page 80/111*



NOS/OEM

277000510. £4.55

+ £3.06 . WSM

Sea-Doo 580-800

Rotary Cover

Rear O-Ring

008-610,

293300023. £2.39

+ £6.89 .

Similar

sponsored items

Feedback on our

suggestions -

Similar

*Page 81/111*

sponsored items.  
Seadoo jetski  
electric Box E-  
Box Ignition  
Coils Complete.

**1997 Seadoo SPX**  
**| eBay**

or an authorized  
SEA-DOO dealer.  
This Guide uses  
the following  
sym-bols to  
emphasize

*Page 82/111*

particular  
informa-tion.

NOTE: Indicates  
supplementary  
information  
needed to fully  
com-plete an  
instruction.  
Although the  
mere reading of  
such in-  
formation does  
not eliminate  
the haz-ard, the

*Page 83/111*

understanding  
and application  
of the  
information will  
promote its cor  
...

**1997 SeaDoo SP,  
SPI, SPX, GTI,  
GTS, HX, XP  
Operator's Guide**  
This Graphic Kit  
is Specially  
Designed to fit

*Page 84/111*

a SeaDoo SP XP  
SPI SPX  
Generation 1.  
This kit  
includes 8  
pieces. 2  
graphic pieces  
above the rail  
for both sides  
of the ski in  
one color 057  
Traffic Blue,  
Bombardier and  
Seadoo logos in

*Page 85/111*

one color 057  
Traffic blue for  
both sides of  
the ski.

\*\*\*Colors may  
vary from  
monitor to  
monitor.

**Amazon.com:**  
**Exotic Signs**  
**Seadoo SP XP SPI**  
**SPX Graphic Kit**

• • •

*Page 86/111*

Seadoo Fuel  
Valve Fits MANY  
XP HX SP SPI SPX  
GS GSI GSX GTI  
GTS GTX LE  
Sportster (Repla  
ces/Compatible  
With Sea-Doo  
Part Number  
275500098, SEE  
AD FOR EXACT  
YEAR & MODEL  
FIT) 3.5 out of  
5 stars 50

*Page 87/111*

\$21.97 \$ 21 . 97

**Amazon.com: 1994  
seadoo spx parts**

Bald headed  
cuckold bitch  
boy whippin the  
YAM

**SeaDoo SPi -  
YouTube**

1996 Sea Doo  
SPX- - This Sea  
Doo is in Great

*Page 88/111*



Shape and Ready  
to go. Very Well  
Maintained. - -  
Blue Exterior  
Blue Interior -  
11 Feet Long  
Fiberglass hull  
Material- Single  
Jet Drive  
Engine- Electric  
Powered AM FM  
Radio - - This  
Sea Doo is  
Located in

*Page 89/111*

Monrovia CA- -  
Financing  
Nationwide  
Shipping and  
Warranties  
Available to  
Qualified Buyers

**Sea Doo Spx  
Boats for sale -  
SmartMarineGuide  
.com**

AUTOVIC Jet Pump  
Seal Replace

*Page 90/111*

293200024  
293200050 For  
Sea Doo SP SPI  
SPX XP GTI GTS  
GTX 140mm  
Neoprene Jet  
Pump Seal 4.3  
out of 5 stars  
43. \$6.99. Sea  
Doo 2 Stroke 580  
587 650 657 717  
720 787 800 Wear  
Ring 140 mm 4.7  
out of 5 stars

*Page 91/111*

56. \$34.95. SEA  
DOO JET PUMP NEO  
NEOPRENE PUMP  
SEAL 293200024  
140MM WITH  
ADHESIVE XP GTX  
...

**1996 SeaDoo SP,  
SPI, SPX, GTI,  
GTS, HX, XP  
Service/Shop ...  
SeaDoo Model**

*Page 92/111*

**Reference  
History -  
JetSkiPlus**

SEA-DOO SP SPI  
SPX 1996 XP OEM  
REAR BACK GRAB  
BAR HANDLE  
295500686 96  
1995 94 93.  
\$30.00 + \$10.00  
shipping .

Check if this part fits your vehicle.

Contact the seller. Picture Information.

Opens image gallery. Image not available.

Mouse over to Zoom- Click to enlarge. Move over photo to

*Page 94/111*

zoom ...

**1997 Seadoo SPX**

| **eBay**

This Graphic

Kit is

Specially

Designed to fit

a SeaDoo SP XP

SPI SPX

Generation 1.

This kit

includes 8

pieces. 2

*Page 95/111*

graphic pieces  
above the rail  
for both sides  
of the ski in  
one color 057  
Traffic Blue,  
Bombardier and  
Seadoo logos in  
one color 057  
Traffic blue  
for both sides  
of the ski.

\*\*\*Colors may

*Page 96/111*



vary from  
monitor to  
monitor.

**Sea Doo Spx  
Boats for sale  
- SmartMarineGu  
ide.com**

**Seadoo 1996 SPI  
580 Electrical  
Box Support 650  
720 XP SP ...**

**1996 seadoo**

*Page 97/111*

watercraft sp,  
spi, spx, gti,  
gts, hx, xp,  
gsx ...

OEM FACTORY

89-95

Bombardier

SeaDoo SPX SP

SPi GTX 587

Handlebar

Clamps. \$22.00.

\$49.99. Free

shipping . OEM

*Page 98/111*

FACTORY 89-95  
Bombardier  
SeaDoo SPX SP  
SPi GTX 587  
Handlebar Trim.  
\$22.00. \$49.99.  
Free shipping .  
OEM FACTORY  
92-97 SeaDoo  
Explorer 587  
5820 RIB  
Inflatable Boat  
Trim Pieces.

*Page 99/111*

\$26.40. \$59.99.  
Seadoo Fuel  
Valve Fits MANY  
XP HX SP SPI  
SPX GS GSI GSX  
GTI GTS GTX LE  
Sportster (Repl  
aces/Compatible  
With Sea-Doo  
Part Number  
275500098, SEE  
AD FOR EXACT  
YEAR & MODEL

*Page 100/111*

FIT) 3.5 out of  
5 stars 50  
\$21.97 \$ 21 .  
97

**1996 SeaDoo SP,  
SPI, SPX Parts  
Catalog - FREE  
PDF Download!**

*Will they run.  
Sea-Doo GTI /  
Spx / Sp / Xp  
cold start.*

*Page 101/111*

*SeaDoo Fuel  
Lines and the  
Green Goo New  
~~seadoo project~~  
~~engine removal~~  
~~1995 Seadoo SPX~~  
~~Troubleshooting~~  
~~Fail — Spark~~  
~~Test, Fuel Test~~  
Seadoo SP 1994  
Jet Ski - Great  
Find!*

*Summertime*

*Page 102/111*

*Jetski*

*Winterization*

*Process How a*

*seadoo rotax*

*engine works*

RIDING MY NEW

1995 SEADOO SP

---

How to remove

the starter on

a 95 Sea-doo XP

1994 Seadoo SP

*SPI Top Speed*

~~Rebuilding~~

Page 103/111

~~Seadoo Jet  
Pump, 140mm  
Bronze, Jetski  
PWC~~

---

Seadoo Complete  
(detailed) Fuel  
System Rebuild  
(all models  
1996)**How To Wet  
Sand And  
Restore Jetski  
PWC Marine  
Gelcoat, Remove**

*Page 104/111*



**Oxidation,**  
**Seadoo GTX Dirt**  
~~Cheap Jet Ski~~  
~~Graphics~~

---

A Seadoo Story  
- Episode 5 -  
Lets Get Wet!  
(Returning The  
XP To Its  
Natural  
Habitat)

---

1994 Seadoo xp  
jet ski sending  
*Page 105/111*

in the river.  
Rotax 657cc 2  
stroke. ~~Why You  
Should Flush  
Your Seadoo  
Jetski PWC  
Engine Rotax  
587 657 720~~

**1995 GTS**

**Sea•Doo first  
start after  
winter, Part 2**

---

How to Change

*Page 106/111*

Sea Doo Pump  
OilSeadoo  
Clicking - No  
Start  
Troubleshooting  
Opening Fuse  
Box, Checking  
Solenoid,  
Replacing  
Starter Mikuni  
~~Super BN 46i~~  
~~Carb Tuning~~  
~~After Re Jet~~

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~~XPL 951~~ 1997

*Seadoo GS Test  
drive*

---

1995 SEADOO SP  
WALKAROUND 1992  
and 93 Sea Doo  
SP's first  
starts in 6  
years *Will It  
Run?* -

*Craiglist 95*

*Seadoo SPX **The***

*\ **Deathtrap** \ "*

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Seadoo SP Is  
Finally  
Finished!!  
Seadoo XP With  
No Spark -  
Entire Ignition  
System Tested  
(applies to  
other makes and  
models) 1992  
Sea Doo  
Carburetor  
Rebuild

How to Replace  
Sea Doo Jet  
Pump Wear Ring  
- Worst Case  
Scenario **Sea-Doo**  
**in No Start**  
**Condition -**  
**Carburetor**  
**Cleaning/**  
**Filter**  
**Cleaning/ Fuel**  
**Lines Replaced**  
**Sea Doo Sp Spi**

*Page 110/111*

**Spx**

**SEA DOO SP SPX  
SPI XP VENT HOSE  
SUPPORT DAMPING  
SOUND | eBay**