Mastercam Post Processor Programming Guide

Offering information on 5-axis machining, this title features full-color illustrations that help to explain the theories and principals. This book is written to help you learn the core concepts and steps used to conduct virtual machining using CAMWorks. CAMWorks is a virtual machining tool designed to increase your productivity and efficiency by simulating machining operations on a computer before creating a physical product. CAMWorks is embedded in SOLIDWORKS as a fully integrated module. CAMWorks provides excellent capabilities for machining simulations in a virtual environment. Capabilities in CAMWorks allow you to select CNC machines and tools, extract or create machinable features, define machining operations, and simulate and visualize machining toolpaths. In addition, the machining time estimated in CAMWorks provides an important piece of information for estimating product manufacturing cost without physically manufacturing the product. The book covers the basic concepts and frequently used commands and options you'll need to know to advance from a novice to an intermediate level CAMWorks user. Basic concepts and commands introduced include extracting machinable features (such as 2.5 axis features), selecting machine and tools, defining machining parameters (such as feed rate), generating and simulating toolpaths, and post processing CL data to output G-codes for support of CNC machining. The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are included. One of the unique features of this book is the incorporation of the CL (cutter location) data verification by reviewing the G-codes generated from the toolpaths. This helps you understand how the G-codes are generated by using the respective post processors, which is an important step and an ultimate way to confirm that the toolpaths and G-codes generated are accurate and useful. This book is intentionally kept simple. It primarily serves the purpose of helping you become familiar with CAMWorks in conducting virtual machining for practical applications. This is not a reference manual of CAMWorks. You may not find everything you need in this book for learning CAMWorks. But this book provides you with basic concepts and steps in using the software, as well as discussions on the G-codes generated. After going over this book, you will develop a clear understanding in using CAMWorks for virtual machining simulations, and should be able to apply the knowledge and skills acquired to carry out machining assignments and bring machining consideration into product design in general. Who this book is for This book should serve well for selflearners. A self-learner should have a basic physics and mathematics background. We assume that you are familiar with basic manufacturing processes, especially milling and turning. In addition, we assume you are familiar with G-codes. A self-learner should be able to complete the ten lessons of this book in about forty hours. This book also serves well for class instructions. Most likely, it will be used as a supplemental reference for courses like CNC Machining, Design and Manufacturing, Computer-Aided Manufacturing, or Computer-Integrated Manufacturing. This book should cover four to five weeks of class instructions, depending on the course arrangement and the technical background of the students. What is virtual machining? Virtual machining is the use of simulation-based technology, in particular, computeraided manufacturing (CAM) software, to aid engineers in defining, simulating, and visualizing machining operations for parts or assembly in a computer, or virtual, environment. By using virtual machining, the machining process can be defined and verified early in the product design stage. Some, if not all, of the less desirable design features in the context of part manufacturing, such as deep pockets, holes or fillets of

different sizes, or cutting on multiple sides, can be detected and addressed while the product design is still being finalized. In addition, machining-related problems, such as undesirable surface finish, surface gouging, and tool or tool holder colliding with stock or fixtures, can be identified and eliminated before mounting a stock on a CNC machine at shop floor. In addition, manufacturing cost, which constitutes a significant portion of the product cost, can be estimated using the machining time estimated in the virtual machining simulation. Virtual machining allows engineers to conduct machining process planning, generate machining toolpaths, visualize and simulate machining

operations, and estimate machining time. Moreover, the toolpaths generated can be converted into NC codes to machine functional parts as well as die or mold for part production. In most cases, the toolpath is generated in a so-called CL data format and then converted to G-codes using respective post processors.

This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis. Starting with overall descriptions and in-depth explanations of various features, it goes much further and is sure to be a valuable resource for anyone involved in CNC.

Cnc Programming Handbook

MODUL CNC MILLING MASTERCAM X9

Fanuc CNC Custom Macros

CNC Programming using Fanuc Custom Macro B

Internet-based Enterprise Integration and Management

Rob|Arch 2012

an ebook that containt a sample how to edit mastercam v9,1 post processor for several function

"CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are."--BOOK JACKET.

e-Design: Computer-Aided Engineering Design, Revised First Edition is the first book to integrate a discussion of computer design tools throughout the design process. Through the use of this book, the reader will understand basic design principles and all-digital design paradigms, the CAD/CAE/CAM tools available for various design related tasks, how to put an integrated system together to conduct All-Digital Design (ADD), industrial practices in employing ADD, and tools for product development. Comprehensive coverage of essential elements for understanding and practicing the e-Design paradigm in support of product design, including design method and process, and computer based tools and

technology Part I: Product Design Modeling discusses virtual mockup of the product created in the CAD environment, including not only solid modeling and assembly theories, but also the critical design parameterization that converts the product solid model into parametric representation, enabling the search for better design alternatives Part II: Product Performance Evaluation focuses on applying CAE technologies and software tools to support evaluation of product performance, including structural analysis, fatigue and fracture, rigid body kinematics and dynamics, and failure probability prediction and reliability analysis Part III: Product Manufacturing and Cost Estimating introduces CAM technology to support manufacturing simulations and process planning, sheet forming simulation, RP technology and computer numerical control (CNC) machining for fast product prototyping, as well as manufacturing cost estimate that can be incorporated into product cost calculations Part IV: Design Theory and Methods discusses modern decision-making theory and the application of the theory to engineering design, introduces the mainstream design optimization methods for both single and multi-objectives problems through both batch and interactive design modes, and provides a brief discussion on sensitivity analysis, which is essential for designs using gradient-based approaches Tutorial lessons and case studies are offered for readers to gain hands-on experiences in practicing e-Design paradigm using two suites of engineering software: Pro/ENGINEER-based, including Pro/MECHANICA Structure, Pro/ENGINEER Mechanism Design, and Pro/MFG; and SolidWorksbased, including SolidWorks Simulation, SolidWorks Motion, and CAMWorks. Available on the companion website http://booksite.elsevier.com/9780123820389

Electromagnetic Wave Scattering by Power-law Surfaces

Data Sources

tutorial editing mastercam v9,1 post processor

Programming of Computer Numerically Controlled Machines

Mastercam Training Guide Teacher Kit

Product Manufacturing and Cost Estimating using CAD/CAE

This book is written to help you learn the core concepts and steps used to conduct virtual machining using CAMWorks. CAMWorks is a virtual machining tool designed to increase your productivity and efficiency by simulating machining operations on a computer before

creating a physical product. CAMWorks is embedded in SOLIDWORKS as a fully integrated module. CAMWorks provides excellent capabilities for machining simulations in a virtual environment. Capabilities in CAMWorks allow you to select CNC machines and tools, extract or create machinable features, define machining operations, and simulate and visualize machining toolpaths. In addition, the machining time estimated in CAMWorks provides an important piece of information for estimating product manufacturing cost without physically manufacturing the product. The book covers the basic concepts and frequently used commands and options you 'Il need to know to advance from a novice to an intermediate level CAMWorks user. Basic concept and commands introduced include extracting machinable features (such as 2.5 axis features), selecting machine and tools, defining machining parameters (such as feedrate), generating and simulating toolpaths, and post processing CL data to output G-codes for support of CNC machining. The concept and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are included. One of the unique features of this book is the incorporation of the CL (cutter location) data verification by reviewing the G-codes generated from the toolpaths. This helps you understand how the G-codes are generated by using the respective post processors, which is an important step and an ultimate way to confirm that the toolpaths and G-codes generated are accurate and useful. This book is intentionally kept simple. It primarily serves the purpose of helping you become familiar with CAMWorks in conducting virtual machining for practical applications. This is not a reference manual of CAMWorks. You may not find everything you need in this book for learning CAMWorks. But this book provides you with basic concepts and steps in using the software, as well as discussions on the G-codes generated. After going over this book, you will develop a clear understanding in using CAMWorks for virtual machining simulations, and should be able to apply the knowledge and skills acquired to carry out machining assignments and bring machining consideration into product design in general. Who this book is for This book should serve well for self-learners. A self-learner should have a basic physics and mathematics background. We assume that you are familiar with basic manufacturing processes, especially milling and turning. In addition, we assume you are familiar with G-codes. A self-learner should be able to complete the ten lessons of this book in about forty hours. This book also serves well for class instructions. Most likely, it will be used as a supplemental reference for courses like CNC Machining, Design and Manufacturing, Computer-Aided Manufacturing, or Computer-Integrated Manufacturing. This book should cover four to five weeks of class instructions, depending on the course arrangement and the technical background of the students. What is virtual machining? Virtual machining is the use of simulation-based technology, in particular, computer-aided manufacturing (CAM) software, to aid engineers in defining, simulating, and visualizing machining operations for parts or assembly in a computer, or virtual, environment. By using virtual machining, the machining process can be defined and verified early in the product design stage. Some, if not all, of the less desirable design features in the context of part manufacturing, such as deep pockets, holes or fillets of different sizes, or cutting on multiple sides, can be detected and addressed while the product design is still being finalized. In addition, machining-related problems, such as undesirable surface finish, surface gouging, and tool or tool holder colliding with stock or fixtures, can be identified and eliminated before mounting a stock on a

CNC machine at shop floor. In addition, manufacturing cost, which constitutes a significant portion of the product cost, can be estimated using the machining time estimated in the virtual machining simulation. Virtual machining allows engineers to conduct machining process planning, generate machining toolpaths, visualize and simulate machining operations, and estimate machining time. Moreover, the toolpaths generated can be converted into NC codes to machine functional parts as well as die or mold for part production. In most cases, the toolpath is generated in a so-called CL data format and then converted to G-codes using respective post processors.

Use scrum in all aspects of life Scrum is an agile project management framework that allows for flexibility and collaboration to be a part of your workflow. Primarily used by software developers, scrum can be used across many job functions and industries. Scrum can also be used in your personal life to help you plan for retirement, a trip, or even a wedding or other big event. Scrum provides a small set of rules that create just enough structure for teams to be able to focus their innovation on solving what might otherwise be an insurmountable challenge. Scrum For Dummies shows you how to assemble a scrum taskforce and use it to implement this popular Agile methodology to make projects in your professional and personal life run more smoothly—from start to finish. Discover what scrum offers project and product teams Integrate scrum into your agile project management strategy Plan your retirement or a family reunion using scrum Prioritize for

Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful, advanced CNC macro programming techniques that result in unparalleled accuracy, flexible automation, and enhanced productivity. Step-by-step instructions begin with basic principles and gradually proceed in complexity. Specific descriptions and programming examples follow Fanuc's Custom Macro B language with reference to Fanuc 0i series controls. By the end of the book, you will be able to develop highly efficient programs that exploit the full potential of CNC machines. COVERAGE INCLUDES: Variables and expressions Types of variables--local, global, macro, and system variables Macro functions, including trigonometric, rounding, logical, and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry

releases with sprints No matter your career path or job title, the principles of scrum are designed to make your life easier. Why not give it a

Beyond the Beginning

try?

The New School Shop, Tech Directions

Virtual Machining Using CAMWorks 2018

Mastercam Post Processor User Guide

sample how to edit mastercam post processsor v9,1

C ó mo usar Mastercam

This book will teach you all the important concepts and steps used to conduct machining simulations using

SOLIDWORKS CAM. SOLIDWORKS CAM is a parametric, feature-based machining simulation software offered as an add-in to SOLIDWORKS. It integrates design and manufacturing in one application, connecting design and manufacturing teams through a common software tool that facilitates product design using 3D solid models. By carrying out machining simulation, the machining process can be defined and verified early in the product design stage. Some, if not all, of the less desirable design features of part manufacturing can be detected and addressed while the product design is still being finalized. In addition, machining-related problems can be detected and eliminated before mounting a stock on a CNC machine, and manufacturing cost can be estimated using the machining time estimated in the machining simulation. This book is intentionally kept simple. It 's written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM. This book provides you with the basic concepts and steps needed to use the software, as well as a discussion of the G-codes generated. After completing this book, you should have a clear understanding of how to use SOLIDWORKS CAM for machining simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs. In order to provide you with a more comprehensive understanding of machining simulations, the book discusses NC (numerical control) part programming and verification, as well as introduces applications that involve bringing the Gcode post processed by SOLIDWORKS CAM to a HAAS CNC mill and lathe to physically cut parts. This book points out important, practical factors when transitioning from virtual to physical machining. Since the machining capabilities offered in the 2018 version of SOLIDWORKS CAM are somewhat limited, this book introduces third-party CAM modules that are seamlessly integrated into SOLIDWORKS, including CAMWorks, HSMWorks, and Mastercam for SOLIDWORKS. This book covers basic concepts, frequently used commands and options required for you to advance from a novice to an intermediate level SOLIDWORKS CAM user. Basic concepts and commands introduced include extracting machinable features (such as 2.5 axis features), selecting a machine and cutting tools, defining machining parameters (such as feedrate, spindle speed, depth of cut, and so on), generating and simulating toolpaths, and post processing CL data to output G-code for support of physical machining. The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are included. One of the unique features of this book is the incorporation of the CL data verification by reviewing the G-code generated from the toolpaths. This helps you understand how the G-code is generated by using the respective post processors, which is an important step and an excellent way to confirm that the toolpaths

and G-code generated are accurate and useful. Who is this book for? This book should serve well for selflearners. A self-learner should have basic physics and mathematics background, preferably a bachelor or associate degree in science or engineering. We assume that you are familiar with basic manufacturing processes, especially milling and turning. And certainly, we expect that you are familiar with SOLIDWORKS part and assembly modes. A self-learner should be able to complete the fourteen lessons of this book in about fifty hours. This book also serves well for class instruction. Most likely, it will be used as a supplemental reference for courses like CNC Machining, Design and Manufacturing, Computer-Aided Manufacturing, or Computer-Integrated Manufacturing. This book should cover five to six weeks of class instruction, depending on the course arrangement and the technical background of the students. 7 Easy Steps to CNC Programming . . . Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming. This book picks up where & Easy Steps to CNC Programming . . .A Beginner's Guide leaves off. This books has a Frequently Asked Questions sections, advanced information on Coordinates systems, NURBS, how to select a CAM system, How to hire programmers, etc. A revised and updated edition offers comprehensive coverage of ECMAScript 5 (the new JavaScript language standard) and also the new APIs introduced in HTML5, with chapters on functions and classes completely rewritten and updated to match current best practices and a new chapter on language extensions and subsets. Original.

e-Design

CAD/CAM/CIM

manual práctica de Mastercam Design, Mill y Lathe

7 Easy Steps to Cnc Programming Book II

Secrets of 5-axis Machining

Machining Simulation Using SOLIDWORKS CAM 2018

Computer Numerical Control (CNC) controllers are high value-added products counting for over 30% of the price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries, and requires strategic long-term support. "Theory and Design of CNC Systems" covers the elements of control, the design of control systems, and modern open-architecture control systems. Topics covered include Numerical Control Kernel (NCK) design of CNC, Programmable Logic Control (PLC), and the Man-Machine Interface (MMI), as well as the major modules for the development of conversational programming methods. The concepts and primary elements of STEP-NC are also introduced. A collaboration of

several authors with considerable experience in CNC development, education, and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry.

This volume collects about 20 contributions on the topic of robotic construction methods. It is a proceedings volume of the robarch2012 symposium and workshop, which will take place in December 2012 in Vienna. Contributions will explore the current status quo in industry, science and practitioners. The symposium will be held as a biennial event. This book is to be the first of the series, comprising the current status of robotics in architecture, art and design.

This is the book and the ebook combo product. Over its first two editions, this best-selling book has become the de facto standard for training and reference material at all levels of CNC programming. Used in hundreds of educational institutions around the world as the primary text for CNC courses, and used daily by many in-field CNC programmers and machine operators, this book literally defines CNC programming. Written with careful attention to detail, there are no compromises. Many of the changes in this new Third Edition are the direct result of comments and suggestions received from many CNC professionals in the field. This extraordinarily comprehensive work continues to be packed with over one thousand illustrations, tables, formulas, tips, shortcuts, and practical examples. The enclosed CD-ROM now contains a fully functional 15-day shareware version of CNC tool path editor/simulator, NCPlot(TM). This powerful, easy-to-learn software includes an amazing array of features, many not found in competitive products. NCPlot offers an unmatched combination of simplicity of use and richness of features. Support for many advanced control options is standard, including a macro interpreter that simulates Fanuc and similar macro programs. The CD-ROM also offers many training exercises based on individual chapters, along with solutions and detailed explanations. Special programming and machining examples are provided as well, in form of complete machine files, useful as actual programming resources. Virtually all files use Adobe PDF format and are set to high resolution printing.

A Comprehensive Guide to Practical CNC Programming Machining Simulation Using SOLIDWORKS CAM 2020

Machining Simulation Using SOLIDWORKS CAM 2019

MANUFACTURING PROCESSES 4-5. (PRODUCT ID 23994334).

Automation, Production Systems, and Computer-integrated Manufacturing

Linux

Do you need to learn computer programming skills for your job or want to start it as a hobby? Is this something that is alien to you and leaves you scratching your head in confusion? Do you need something simple, like Linux, to get started? This book will provide the answers you need. Millions of us own computers for a variety of reasons. Some use them for gaming and fun while others are engaged in the serious business of

making money. But many simply do not get true value from their computer as they struggle to understand programming and fail to grasp how it could improve their usage in many ways. Inside this book, Linux: The Ultimate Beginner 's Guide to Learn Linux Operating System, Command Line and Linux Programming Step by Step, you will learn a valuable skill that will improve your computing expertise, leading you to discover the basics of Linux through chapters that cover: • How to get started with Linux • Installation and troubleshooting tips and advice

• Installing new and exciting software • System administration tasks • Keeping your system secure and building firewalls • An introduction to Cloud computing and technology • And lots more... Learning a computer language need not be a confusing and lengthy process. The basics of it can be learned quickly and with minimal effort and Linux is the book that will lay the foundations for you to become a skilled and proficient programmer, faster than you could have imagined. Get a copy now and start learning Linux today!

The book introduces the fundamentals and development of Computer aided design, Computer aided process planning, and Computer aided manufacturing. The integration of CAD/CAPP/CAM, product data management and Concurrent engineering and collaborative design etc. are also illustrated in detail, which make this book be an essential reference for graduate students, scientists and practitioner in the research fields of computer sciences and engineering.

Vols. for 1970-71 includes manufacturers catalogs.

Computer-Aided Engineering Design

The Economic Impacts of Inadequate Infrastructure for Software Testing

Robotic Fabrication in Architecture, Art and Design

American Lutherie

Mastercam X5 Training Guide - Mill 2D&3D

31 October-1 November 2001, Newton, USA

The Technology Of Cad/Cam/Cim Deals With The Creation Of Information At Different Stages From Design To Marketing And Integration Of Information And Its Effective Communication Among The Various Activities Like Design, Product Data Management, Process Planning, Production Planning And Control, Manufacturing, Inspection, Materials Handling Etc., Which Are Individually Carried Out Through Computer Software. Seamless Transfer Of Information From One Application To Another Is What Is Aimed At. This Book Gives A Detailed Account Of The Various Technologies Which Form Computer Based Automation Of Manufacturing Activities. The Issues Pertaining To Geometric Model Creation, Standardisation Ofgraphics Data, Communication, Manufacturing Information Creation And Manufacturing Control Have Been Adequately Dealt With. Principles Of Concurrent Engineering Have Been Explained And Latest Software In The Various Application Areas Have Been Introduced. The Book Is Written With Two Objectives To Serve As A Textbook For Students Studying Cad/Cam/Cim And As A Reference Book For Professional Engineers.

Modul CNC Milling Mastercam X9 ini dikembangkan sesuai dengan kurikulum K-13. Materi dalam buku ini disusun berdasarkan kompetensi inti/kompetensi dasar mata pelajaran Teknik Permesinan NC/CNC dan CAM, Kompetensi Keahlian Teknik Permesinan Program Keahlian Teknik Mesin tingkat SMK. Modul ini memiliki 7 kegiatan pembelajaran. Kegiatan Belajar 1 Konsep dasar dan fungsi perintah CAM Milling.

Kegiatan Belajar 2 Jenis alat potong dan parameter pemotogan. Kegiatan Belajar 3 Toolpath 2D dan 3D Contour. Kegiatan Belajar 4 Toolpath Drill, Facing, Pocket. Kegiatan Belajar 5 Toolpath Surface Roughing dan Finishing. Kegiatan Belajar 6 Simulasi dan Analisis Program CAM Milling. Kegiatan Belajar 7 Evaluasi Program dan Perintah G-Code. Berdasarkan hasil validasi ahli, modul ini sangat sistematis, bermakna, mudah dipelajari, dan mudah diimplementasikan dalam pembelajaran di kelas. Ditinjau dari aspek isi, modul ini cukup membantu peserta didik dalam memperkaya dan mendalami materi Dengan hadirnya modul ini, diharapkan dapat membantu peserta didik untuk mencapai kompetensi pada mata pelajaran CNC di Jurusan Teknik Pemesinan.

This is the second part of a four part series that covers discussion of computer design tools throughout the design process. Through this book, the reader will... ...understand basic design principles and all digital design paradigms. ...understand CAD/CAE/CAM tools available for various design related tasks. ...understand how to put an integrated system together to conduct All Digital Design (ADD). ...understand industrial practices in employing ADD and tools for product development. Provides a comprehensive and thorough coverage of essential elements for product manufacturing and cost estimating using the computer aided engineering paradigm Covers CAD/CAE in virtual manufacturing, tool path generation, rapid prototyping, and cost estimating; each chapter includes both analytical methods and computer-aided design methods, reflecting the use of modern computational tools in engineering design and practice A case study and tutorial example at the end of each chapter provides hands-on practice in implementing off-the-shelf computer design tools Provides two projects at the end of the book showing the use of Pro/ENGINEER® and SolidWorks® to implement concepts discussed in the book

The Ultimate Beginner's Guide to Learn Linux Operating System, Command Line and Linux Programming Step by Step JavaScript

The Computer Aided Engineering Design Series

Industrial Education

CNC Programming Handbook

Thomas Register of American Manufacturers

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With its wide range of data about the selection of tools, cutting speeds, and the technology of machining, this book would be a handy on-the-job reference for engineers, programmers, supervisors, and machine operators, besides serving as a proven and effective textbook for anyone learning CNC programming for the first time."--BOOK JACKET.

Comes with a CD-ROM packed with a variety of problem-solving projects.

Mastercam Workbook (Version 9)

Virtual Machining Using CAMWorks 2020

Theory and Design of CNC Systems

Lord Heartless

The Definitive Guide

Scrum For Dummies

Rakish Lord Hartleigh discovers a baby on his doorstep. Because he hasn 't the least idea how to care for it, he turns to his neighbor 's housekeeper, the disapproving Mrs. Carissa Kane, for assistance. The well-born Carissa, abandoned by her husband and her own family, has been forced along with her daughter to make her own way in the world. Regency Romance by Barbara Metzger; originally published by Fawcett Crest

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This exploration of the technical and engineering aspects of automated production systems provides a comprehensive and balanced coverage of the subject. It covers cutting-edge technologies of production automation and material handling, and how these technologies are used to construct modern manufacturing systems.

The Quarterly Journal of the Guild of American Luthiers
CAMWorks as a SOLIDWORKS Module
CNC Control Setup for Milling and Turning
Integration of CAD/CAPP/CAM
Mastering CNC Control Systems
Programming Resources for Fanuc Custom Macro B Users

In 2000, total sales of software in the U.S. reached \$180 billion. Reducing the cost of software development and improving software quality are important objectives of the U.S. software industry. However, the complexity of the underlying software needed to support the U.S.'s computerized economy is increasing at an alarming rate. Software nonperformance and failure are expensive, but it is difficult to define and measure software quality. The objective of this study is to investigate the economic impact of an inadequate infrastructure for software testing in the U.S. This study was undertaken as part of joint planning between NIST and industry to help identify and assess technical needs that would improve the industry's software testing capabilities. Illustrated.