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Apply clean engine oil to the threads and the seat face of each bolt and install them. Tighten the bolts in two or three steps in the order shown in the figure. Tighten torque 29 Nm (3.0 kgf · m, 22 ft · lbf). Retighten the bolts in the order shown in the figure until all the bolts are tightened to 29 Nm (3.0 kgf · m, 2.1 ft · lbf).

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SYNCHRONIZER RING INNER CONE DOUBLE CONE 2ND GEAR. 1st/2nd Clutch Hub Component Assembly Note Set the needle bearing. 2nd gear, 2nd synchronizer component, and the 1st/2nd clutch hub component on the mainshaft. Press the parts onto the mainshaft while keeping the parts from becoming crooked or misaligned.

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