

# Fitting And Machining N2 Past Question Papers

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Part 1 Q \u0026 A #4 **THREAD**  
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BACKLASH—Machining basics  
on the metal lathe and mill  
Machining a Part *PERFECTLY*  
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N2 FORMULA SHEET  $f = f T N t$   
 $'1 S = 60 S = 'Q 40 N N 9 D$   
 $- d$  length of workpiece Set-  
 over = 2 length of taper  
 length of workpiece Set-over  
 = Ratio 2 ;  $\tan = 2L$  Leading  
 angle =  $90 - (\text{Helix angle} +$   
 $\text{clearance angle})$  Foll uu q u  
 u q owing angle =  $90 +$   
 $(\text{Helix angle} - \text{clearance}$   
 $\text{angle})$  Lead = No. of starts  
 pitch Pitch

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FITTINGS 1.1 Name THREE  
welding processes you can  
use to join metal. (3) 1.2  
Name the types of welded  
joints shown in FIGURE 1.  
Write only the answer ...  
THIRD ANGLE ORTOGRAPHIC  
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 $? D N S = 60 S = ? D n 40 N$   
 $N 9 D - d$  length of  
workpiece Set-over = 2  
length of taper length of  
workpiece Set-over = Ratio 2  
 $?X \tan = 2L$  Leading angle =

Page 12/46

90 - (Helix angle +  
clearance angle) Following angle = 90 +  
(Helix angle - clearance  
angle) Lead = No. of starts  
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$S = 'Q 40 N N 9 D - d$  length

of workpiece Set-over = 2

length of taper length of

workpiece Set-over = Ratio 2

*Page 26/46*

;  $\tan = 2L$  Leading angle =  
90 - (Helix angle + clearance  
angle) Following  
angle = 90 + (Helix angle -  
clearance angle) Lead = No.  
of starts pitch Pitch

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AND FITTINGS 1.1 Name  
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you can use to join metal. (3)  
1.2 Name the types of welded  
joints shown in FIGURE 1.  
Write only the answer ...  
THIRD ANGLE  
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SHEET  $f = f T N t \quad D N S$   
 $= 60 S = \quad D n 40 N N 9 D -$

$d$  length of workpiece Set-

over =  $2$  length of taper

length of workpiece Set-over

= Ratio  $2 \quad X \tan = 2L$

Leading angle =  $90 - (\text{Helix angle} + \text{clearance angle})$  Foll

...owing angle =  
90 + (Helix angle - clearance  
angle) Lead = No. of starts ...

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machines, surface grinding  
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 = Ratio 2 X tan = 2L  
 Leading angle = 90 - (Helix  
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 90 + (Helix angle - clearance  
 angle) Lead = No. of starts ...  
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Write only the answer ...

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SHEET  $f = f T N t '1 S = 60$

$S = 'Q 40 N N 9 D - d$  length

of workpiece Set-over = 2

length of taper length of

workpiece Set-over = Ratio 2

;  $\tan = 2L$  Leading angle =

$90 - (\text{Helix angle} + \text{clearance}$

angle) Foll uu q u u q owing

angle =  $90 + (\text{Helix angle} -$

clearance angle) Lead = No.

of starts pitch Pitch

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