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BS EN 13445-4:2009+A1:2011 - Unfired pressure vessels ...

SUTN - Úvod

EN 13445-4:2002 (E) Issue 1 (2002-05)

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SN EN 13445-5 - Náhled

EN 13445-5:2002 (E) Issue 1 (2002-05) 5 1 Scope This Part of this European Standard specifies the inspection and testing of individual and serially produced pressure vessels made of steels in accordance with EN 13445-2 subject to predominantly non\_cyclic operation (i.e. vessels operating below 500 full equivalent pressure cycles).

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EN 13445-3:2002 (E) Issue 1 (2002-05) 30 At test conditions the value 1,5 in the equations for  $f_b$  shall be replaced by 1,05. NOTE 1 For stainless steel ends that are not cold spun,  $f_b$  will be less than  $f$ . NOTE 2 The 1,6 factor for cold spun ends takes account of strain hardening. NOTE 3 It is not necessary to calculate  $e_b$  if  $e_y > 0,005D_i$ .

SUTN - Úvod

EN 13445-5:2002, Annex C specifies requirements for the design of access and inspection openings, closing mechanisms and special locking elements. NOTE This Part applies to design of vessels before putting into service. It may be used for in service calculation or analysis subject

to appropriate adjustment. 2 Normative references

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NOTE The type of inspection document should be in accordance with EN 764-5:2002 and include a declaration of compliance to the material specification. 4.1.3 The materials shall be free from surface and internal defects which can impair their intended usability.

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